



Ship Via:

[Dart Hawkesbury] Job Sheet - Lussier, Patrick

Darwin. GA 140

Plex 1/22/19 11:00 AM dart.Lussier.Patrick

130 - (Identify as per dwg & Stock Location:_____)

140 - (QC21- Final Inspection - Work Order Release)

GA140

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M4130NS.080	AISI 4130 Steel Sheet	.0760 sf (.038 ea)	100-Waterjet - Flow - 1	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M4130NS.080	0	18	0

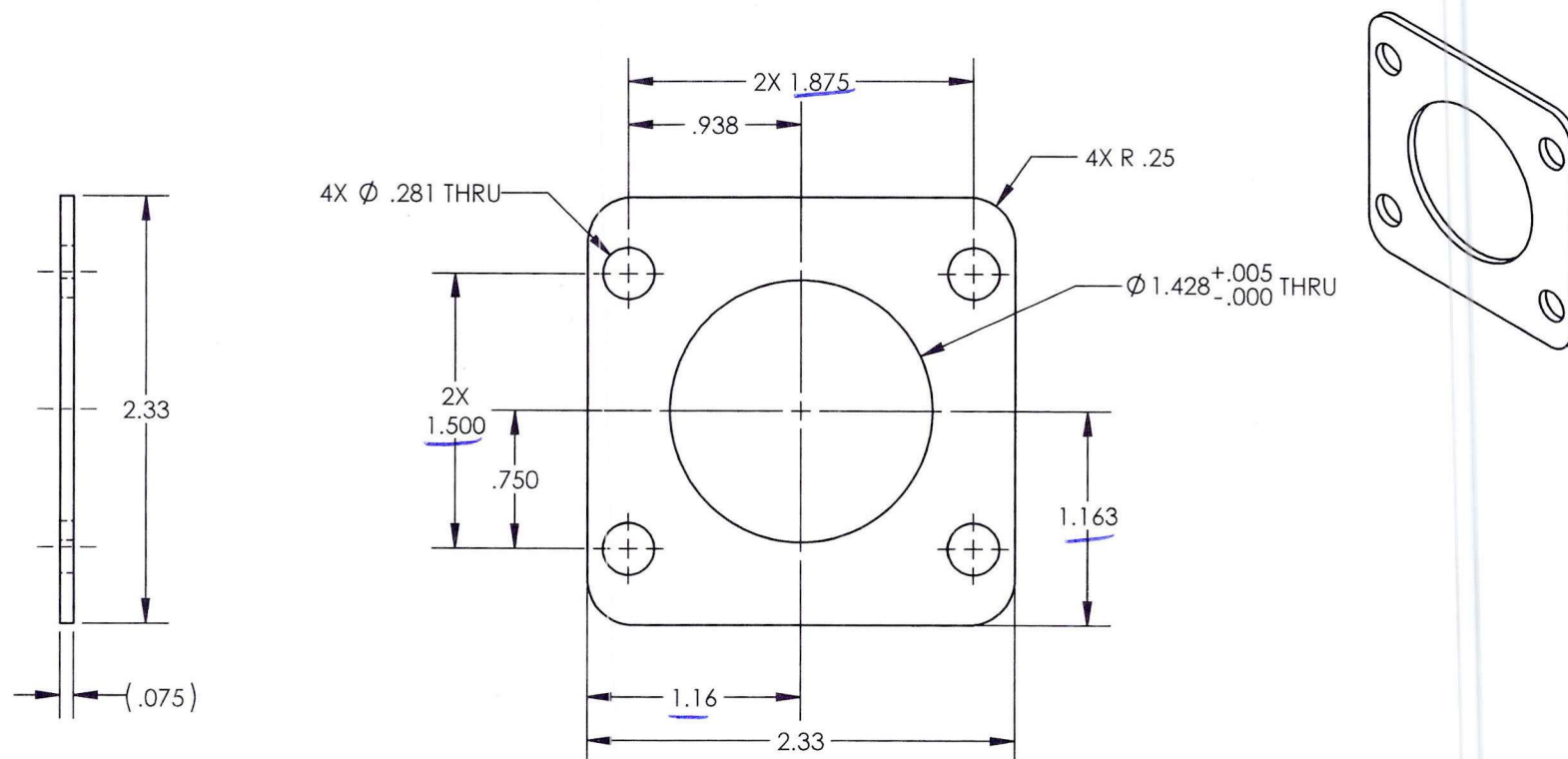
Part Specifications

Specifications could not be found.

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-69 CH'D TO -69A & -69B, ADDED TABLE FOR FINISH CALL OUT.	1/21/2013	RJC	SE
2	14-0167	-69A & -69B DELETED DIMS .225, .413. ADDED DIMS .938, .750.	10/22/2014	DPD	JAG



HOUSING PLATE

-69A	2	NO FINISH, SEE -67 WELDMENT
-69B	2	YELLOW ZINC .0002 - .0004 FINISH

DART AEROSPACE	
TITLE TOW BAR (FLIR)	
DWG NO. RBW0905G10331-3G-03-69A & -69B	REV 2
MAT'L 1018	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX $\pm .010$	HEAT TREAT
.XX $\pm .03$	FINISH SEE TABLE
.X $\pm .1$	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:1	DATE 11/19/2012 SHEET 32 OF 43

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	QTY Affected :			MRB (QS1042)	
Description Work Order Deviation		Disposition			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Crimp, _____ Marks/Chatter _____ Mislabeled _____ Other/Details: _____		Completed By			
		Lead hand / Supervisor			
		QC / QA Coordinator			
Lower Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐					

